



Declaration of Compliance

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Information given in this declaration is based on our current state of knowledge and written confirmation from our supplier.

Product name PUR hoses for compressed air and water (**except anti-spark**)
(PUR hoses for water refer to green and light blue versions in ether-based polyurethane only).



Plastic Material Polyurethane (PUR)
(Ester-based polyurethane for compressed air and ether-based polyurethane for water).

Color Blue, Hi-Vis green, Light blue, green.

Migration analysis The Polyurethane material, both straight braided & non-braided, passes both EU and FDA migration tests.
(This does not apply to the anti-spark hoses)

EU Compliance

Reg. (EC) No 1935/2004 In accordance with EU Commission Regulation No 1935/2004, Food Contact Material (FCM).
The intended use of the Polyurethane hoses mentioned above is for compressed air and water applications in the food industry with unintended contact with food.

Reg. (EC) No. 10/2011 The plastic material (Polyurethane) is composed exclusively by substances listed in the positive list of the following regulations relating materials and items intended to come into contact with foodstuffs: Regulation (EU) No 10/2011 and its amendments.

US FDA Compliance All raw materials in the products are in compliance with FDA (Food and Drug Administration in the USA) 21 CFR part 177.2600 -rubber articles intended for repeated use, section (e) and (f).

Migration analysis report

Samples of the product have been tested for overall migration according to the test conditions specified in (EU) No 10/2011. The results for overall migration are below the threshold value of 10 mg/dm² and the migration did not increase from 1st to the 2nd and from the 2nd to the 3rd migration.

The results for specific migration are below the specific migration limits and the migration did not increase from the 1st to the 2nd and from the 2nd to the 3rd migration.

Samples of all the products have been independently tested for migration according to 21 CFR part 177.2600 - rubber articles intended for repeated use, section (e) and (f).

The migration results were found to be below the limits defined in 21 CFR part 177.2600.

We will make the relevant background documentation available to the competent authorities, at their request.

Food contact

The intended use of the PUR hoses is for compressed air and water applications and are considered food grade and can therefore be used in the food industry with unintended contact with food.

ADI-free

No materials from animals or human origin are used during the manufacturing process.

No equipment used during the manufacturing process comes into contact with other materials from animals or human origin.

Usage temperature

Minimum temperature: -30°C (-22°F)
Maximum temperature: 60°C (140°F)

Max working pressure

10 – 16 bar (depending on hose model)
1.0 – 1.6 MPa (depending on hose model)

General

Equipment should be cleaned and disinfected, as appropriate to its intended use, before use.

It is also important to clean and disinfect equipment as appropriate after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

Appropriate equipment decontamination will minimize the risk of microbial growth and cross contamination and will maximize the efficiency and durability of the equipment.

We will make the relevant background documentation available to the competent authorities, at their request.

Materials

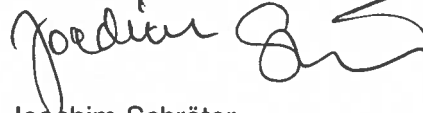
Polyurethane (PUR)

As stated above, the Polyurethane (PUR) material in the compressed air and water hoses is considered food grade. (Ester-based polyurethane for compressed air and ether-based polyurethane for water).

Date

28th of November 2025

Made by

A handwritten signature in black ink, appearing to read 'Joachim Schröter', with a long horizontal line extending to the right.

Joachim Schröter
Segment Manager – Food & Beverage Industry